

SWIVEL BUSHING REPLACEMENT

| Materials Needed | Procedure Overview |
|---|---|
| <ul style="list-style-type: none">• 7/16" wrench• Replacement swivel bushing | <ul style="list-style-type: none">• Remove u-bolt from handle and chain• Install new swivel bushing on chain• Re-install the u-bolt on handle and chain |

Procedure

1. Push the the u-bolt toward the handle to provide access to the two ¼-20 nylock nuts. See photo A.

photo A



2. Using a 7/16" open ended wrench, remove the two nylock nuts. See photo B.

photo B



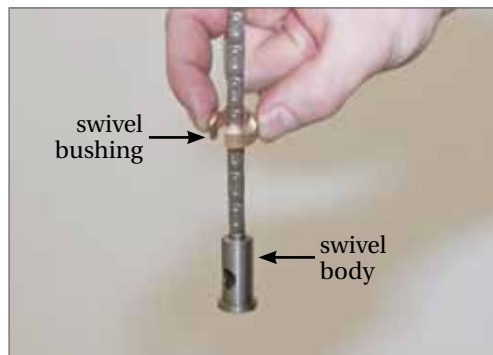
3. Remove the u-bolt from the handle and the chain. See photo C.

photo C



4. Slide the swivel bushing onto the chain with the flat side towards the swivel body. See photo D.

photo D



5. Seat the swivel bushing down onto the swivel body. See photo E.

photo E



Make sure that the slot in the swivel bushing is not aligned with the hole in the swivel body. See photo F.

photo F



6. Reinstall the u-bolt on the chain. If necessary, rotate the swivel bushing so that the slot in the bushing is oriented down (toward the underside of the handle). Insert the u-bolt into the handle, replace the nylock nuts on the u-bolt and tighten. The end of the u-bolt should be flush with the outside of the nuts. See photo G.

photo G



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